

Exhibit 16

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-555-1 AMOUNT (FEET): 100
FINISH TIME: DATE: 3/28/94 SIGNATURE/DATE 3/28/94

MATERIALS : MATERIAL DESC. LOT# : RM#

PPS NONE

EXTRUDER 10 PROCESS PERSON TTOMAS

REQUESTOR J.LEE

PRODUCT SHAFT SA#

SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY) FLUSH EXPERIMENTAL Y
DIE I.D. .070 OVAL N ROUND Y PRODUCTION N
MANDREL O.D. .045 XHEAD Y STRAIGHT N
SCREW TYPE ~~PTT~~ PET GP
SCREEN TYPE 20 200 100 20
START ID/OD .018/.024
FINISH ID/OD .018/.024

PROCESS PARAMETERS

TEMPERATURE SETPOINTS		SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	500.0 MELT	<u>700</u>	0.0 SCREW RPM	3.2	HEAD PSI 2611.0
ZONE 2	550.0 DIE	1	0.0 PSI SET	1803.0	DIE PSI 2215.0
ZONE 3	570.0 DIE	2	0.0 EXTR. AMP	34.1	AIR PSI 1 7.6
CLAMP	570.0 DIE	3	560.0 PUL SPEED	115	2 0.2
INLET	578.0 W/B TEMP	0.0	W/B DIST.	.40	3 0.4
G/PUMP	32.0				4 0.4
PUMP OUT 555.0					
XHEAD 0.0					

MATERIAL DRYING TMP. 250 DEWPOINT ✓ # OF HRS DRYING 2 hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI					
PUMP AMP					
SCREW RPM					
EXTRUDER AMP					
PULLER SPEED					
BARREL 1					
BARREL 2					
BARREL 3					
HEAD PSI					
TUBING O.D.					
AVG.DIA.					
AVG.STD.DEV.					

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-556-1 AMOUNT (FEET): 1000
FINISH TIME: DATE: 3/26/94 SIGNATURE/DATE 3-26-94

MATERIALS : MATERIAL DESC. LOT# : RM#

PPS (Fortron) NONE

EXTRUDER 10 PROCESS PERSON TTOMAS

REQUESTOR J.LEE

PRODUCT SHAFT SA#

SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY) FLUSH EXPERIMENTAL Y
DIE I.D. .070 OVAL N ROUND Y PRODUCTION N
MANDREL O.D..045 XHEAD Y STRAIGHT N
SCREW TYPE Y PET GP
SCREEN TYPE 20 200 100 20
START ID/OD .032/.038
FINISH ID/OD .018/.024

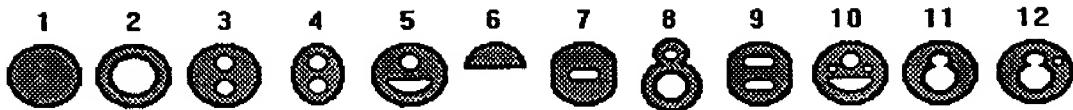
PROCESS PARAMETERS

TEMPERATURE SETPOINTS		SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	500.0 MELT	70	0.0 SCREW RPM 3.3	HEAD PSI	2589.0
ZONE 2	570.0 DIE	1	0.0 PSI SET 1803.0	DIE PSI	2213.0
ZONE 3	570.0 DIE	2	420.0 EXTR. AMP 34.8	AIR PSI	1 15.1
CLAMP	570.0 DIE	3	560.0 PUL SPEED 71		2 0.2
INLET	578.0 W/B TEMP	0.0	W/B DIST. .40		3 0.4
G/PUMP	32.0				4 0.4
<u>PMP OUT 100.0</u>					
XHEAD 0.0					

MATERIAL DRYING TMP. 250 DEWPOINT / # OF HRS DRYING 3 hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI	2275	2174	2227		
PUMP AMP	0	0	0		
SCREW RPM	3	3	3		
EXTRUDER AMP	34	38	35		
PULLER SPEED					
BARREL 1	2590	2528	2551		
BARREL 2	0	0	0		
BARREL 3	0	0	0		
HEAD PSI	2275	2174	2227		
TUBING O.D.	0.0000	0.0000	0.0000		
AVG.DIA.	0.0000	0.0000	0.0000		
AVG.STD.DEV.	0.0000	0.0000	0.0000		



Request # 2,141

Request Date 3/28/94

Extrusion # 10-542-A

Date Closed

<u>Machine Setup</u>		<u>Tooling</u>	<u>Dimensions</u>
Zone 1 530 F		<u>Die</u>	Tubing Profile = 02 (Single-Lumen)
Zone 2 613 F		Dwg. #	High Wall
Zone 3 720 F		ID / Shape	Low Wall
Clamp 720 F		Land Length	% Conc.
Adapter 720 F		Material	Basis Wgt.
Die Body 700 F		Comments	Round
Die Nut 700 F		<u>Mandrel</u>	<u>Zumbach</u>
Brl Melt F		Dwg. #	<u>Setpoints</u>
Flg Melt F		Style Hypotube	Nominal
Die Melt 763 F		Length 0.650"	Upper
Throat F		Extension Flush	Lower
Brl Pres 527 PSI		<u>Miscellaneous</u>	<u>Statistics</u>
Flg Pres PSI		Tubing Dwg. #	Avg. Xbar
Die Pres 542 PSI		X-Head Bolt-On	Avg. Sigma
		Screens 20 60 20	Avg. Cp
		Breaker Plate Single	Avg. Cpk
			Oval. Xbar
<u>Screw</u>			
Speed 7.6 RPM		<u>Puller</u>	<u>Water Bath</u>
Mode Manual		Speed FPM	Temp Ambient F
Setting (%/PSI)		Mode Manual	Air Gap "
Amps 7		Setting (%)	Flow gph
ID LOW OUTPUT PE			Dam Iris
<u>Materials</u>		<u>Drying</u>	
% Part #	Rev	Description	Lot #
100 VM-NEWKEY-2	A	PEEK	Temp.(F) Time (Hrs) Dew Pt. % Moist.
<u>Statistic Comments:</u>			
<u>Machine Comments:</u>		THIS RUN WAS VERY UNSTABLE THIS MADE IT UN REASONABLE TO COLLECT SOME SAMPLE	

